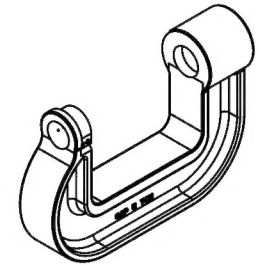
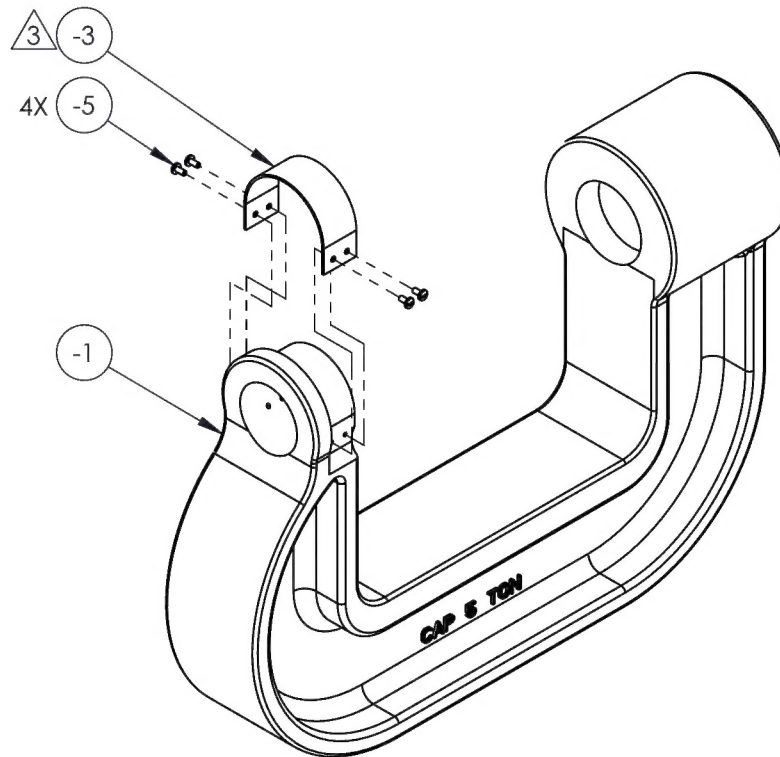


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/16/2017	DPD	JAG



#### NOTES:

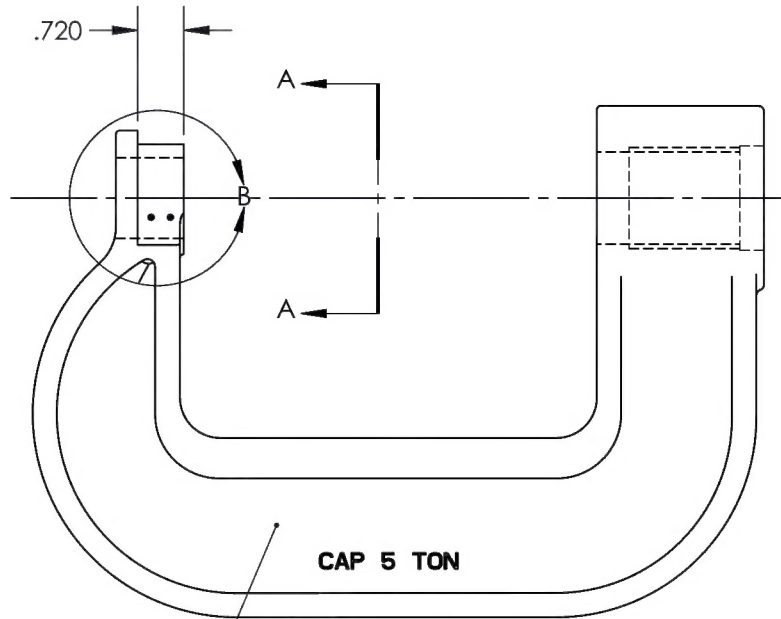
- REF. AGUSTA T/N: 3G6205G25031.
- PART OF KIT: RBW6205G21631-3G.
- INSTALL -3 PROTECTION ONTO -1 CLAMP USING ADHESIVE. DRILL  $\varnothing.09$  HOLES AT ASSEMBLY AND STRETCH TIGHT.

<b>DART AEROSPACE</b>																			
TITLE <b>CLAMP ASSY</b>																			
DWG NO. <b>RBW6205G25031-3G</b>	REV <b>1</b>																		
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4">           UNLESS OTHERWISE SPECIFIED            DIMENSIONS ARE IN INCHES            .XXX <math>\pm</math> .005 FRACTIONS <math>\pm</math> 1/8            .XX <math>\pm</math> .01 ANGLES <math>\pm</math> .5°            .X <math>\pm</math> .1 SURFACES = 125°            1. BREAK ALL SHARP EDGES               .015 x 45° OR .015R            2. DIMENSIONAL LIMITS APPLY               AFTER PLATING            3. INTERPRET DIM AND TOL PER               ASME Y14.5M-2009         </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .005 FRACTIONS $\pm$ 1/8 .XX $\pm$ .01 ANGLES $\pm$ .5° .X $\pm$ .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	HEAT TREAT	FINISH	SPEC													
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DRAWN BY:	DD 05/04/2017																		
CHECKED:	RJC 05/05/2017																		
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SCALE	1:3																		
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USED ON MODEL <b>AW139</b>																			
SHEET 1 OF 3																			

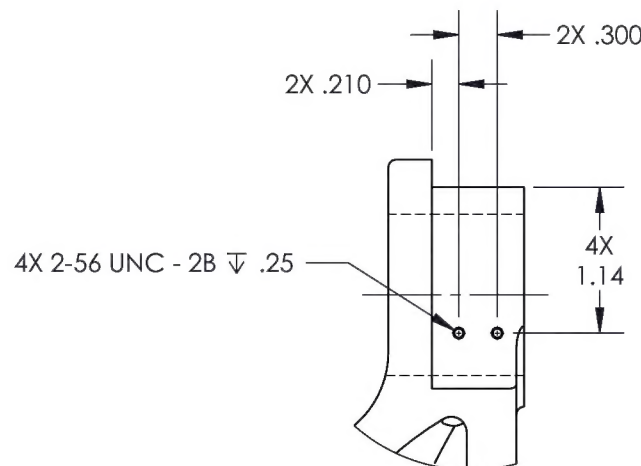
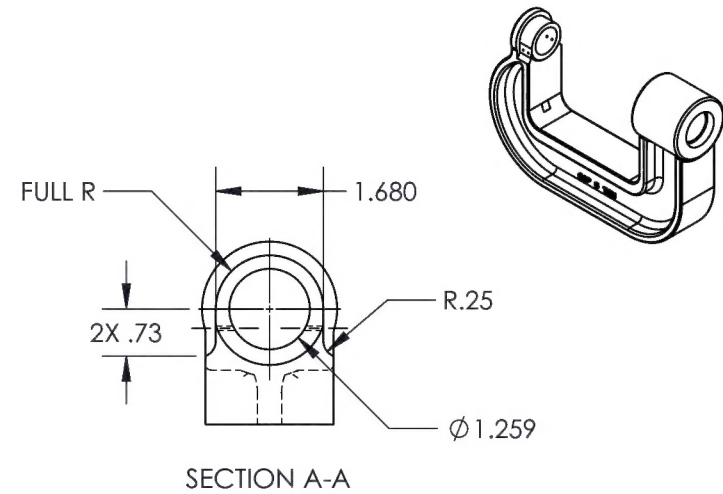
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CLAMP		5 TON, 6.50 X 2.00 (ENERPAC #A-205) MODIFIED	2
			-3	1	PROTECTION	PTFE		3
		B/O	-5	4	BINDING HEAD SCREW	S.S.	#2-56 X 3/16 (MCMaster-CARR #91793A076)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



INK STAMP T/N, S/N,  
"MADE IN USA"



(-1)  
CLAMP

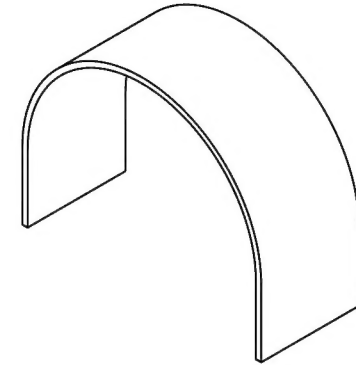
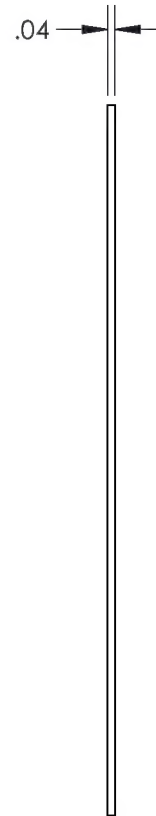
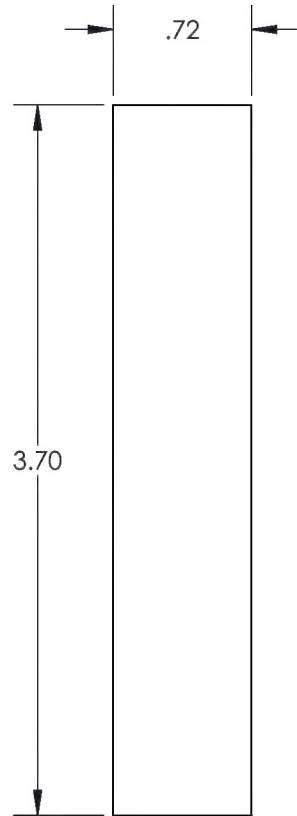
DETAIL B  
SCALE 2 : 3

NOTE:  
COLD BLUE OR PAINT MACHINED SURFACES.

<b>DART AEROSPACE</b>	
TITLE <b>CLAMP ASSY</b>	
DWG NO. <b>RBW6205G25031-3G-1</b>	REV <b>1</b>
MAT'L HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DD 05/04/2017	USED ON MODEL
CHECKED: RJC 05/05/2017	AW139
OPPS APPR: AA 05/05/2017	
QA APPR: JL 05/10/2017	
APPROVED: JAG 05/17/2017	
SCALE 1:3	DATE 5/4/2017
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)  
PROTECTION

<b>DART AEROSPACE</b>	
TITLE <b>CLAMP ASSY</b>	
DWG NO. <b>RBW6205G25031-3G-3</b>	REV <b>1</b>
MAT'L PTFE	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: DD 05/04/2017	1. BREAK ALL SHARP EDGES
CHECKED: RJC 05/05/2017	.015 x 45° OR .015R
OPPS APPR: AA 05/05/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 05/10/2017	AFTER PLATING
APPROVED: JAG 05/17/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	USED ON MODEL
DATE 5/4/2017	AW139
	SHEET 3 OF 3